



CERTIFICATE



Welding of railway vehicles and their parts in accordance with ÖNORM EN 15085-2

The company **REVA SA**
Strada Atelierelor Nr. 32
335900 Simeria
Romania

is certified that it is qualified for carrying out welding jobs in the area of application of:

Certification level CL 1 in accordance with ÖNORM EN 15085-2

Area of application: New manufacture of railway vehicles and their components:
- Bogies, superstructures, wagon chassis, brake equipment, cargo containers, pressure gas tanks
- With design, purchase and assembly
Classification Level CL 1 according to DIN 27201-6 for repairing

Scope:

Welding process in accordance with EN ISO 4063	Material testing group in accordance with CEN ISO/TR 15608	Dimensions	Comment
111	1.2	t=3 – 30 mm	BW
111	1.2	t=3 - 50 mm	FW
111	1.1/5	t=4 – 18 mm	BW
111	1.1/5	D >=25 mm	-
121	1.2	t=3 – 12 mm	-
135	1.2	t=1-24 mm	-
135	1.2	D >=30 mm	-
135	72/X120Mn12	t=2 – 24 mm	72: t=3-40 mm X120Mn12: t=2-6 mm, FW
135	1.2/X120Mn12	t=2 – 24 mm	FW

responsible welding supervisor Gavril Petrut, EWE born: 27.04.1964
deputy with same authorisation Marius Bucerzan, IWE born: 17.10.1992
other deputies see reverse
Comments none
Certificate no. TÜVAT/15085/CL1/106/0/21
Validity period from 25.02.2021 to 24.02.2024
issued on 16.03.2021
Auditor Dipl.-Ing. Alexander Mastnak




 Dipl.-Ing. Gerald Wittmann
 certification body

General terms (see backside)

ZERTIFIKAT | CERTIFICATE | CERTIFICAT | CERTIFICADO | СЕРТИФИКАТ | شهادة | 证书 | 인증서



Certificate no.: TÜVAT/15085/CL1/106/0/21

Additional deputies:

- Mihaiel-Marius Benea, IWS born: 16.09.1965
- Adrian Cadariu, IWE born: 07.02.1971
- Dorel Petrica Popovici, IWS born: 29.06.1967

General terms

in accordance with ÖNORM EN 15085-2

Revocation of the certificate

The National Security Agency or the certification body that issued this certificate can revoke the certificate if:

- ✓ there are justifiable doubts about the proper execution of the welding work in accordance with the mentioned standards,
- ✓ there are justifiable doubts about proper welding supervision in accordance with the mentioned standards,
- ✓ approved welding supervisors are no longer present,
- ✓ there are no valid qualification certificates for the welders and welding personnel in accordance with the mentioned standards,
- ✓ non-qualified welders or welding personnel have been entrusted with the welding work as per the mentioned standards,
- ✓ other requirements in accordance with the mentioned standards are not met,
- ✓ the certification body was denied the possibility of carrying out the annual monitoring,
- ✓ the welding workshop foregoes the certificate.

The revocation should be confirmed in writing to the certification body by the welding workshop. The National Security Agency should be notified by the certification body.

If a valid certificate needs to be extended, then a renewal application should be submitted to the certification body at least **two months** before the validity expires.

Distribution list:

1. Applicant (original)
2. File